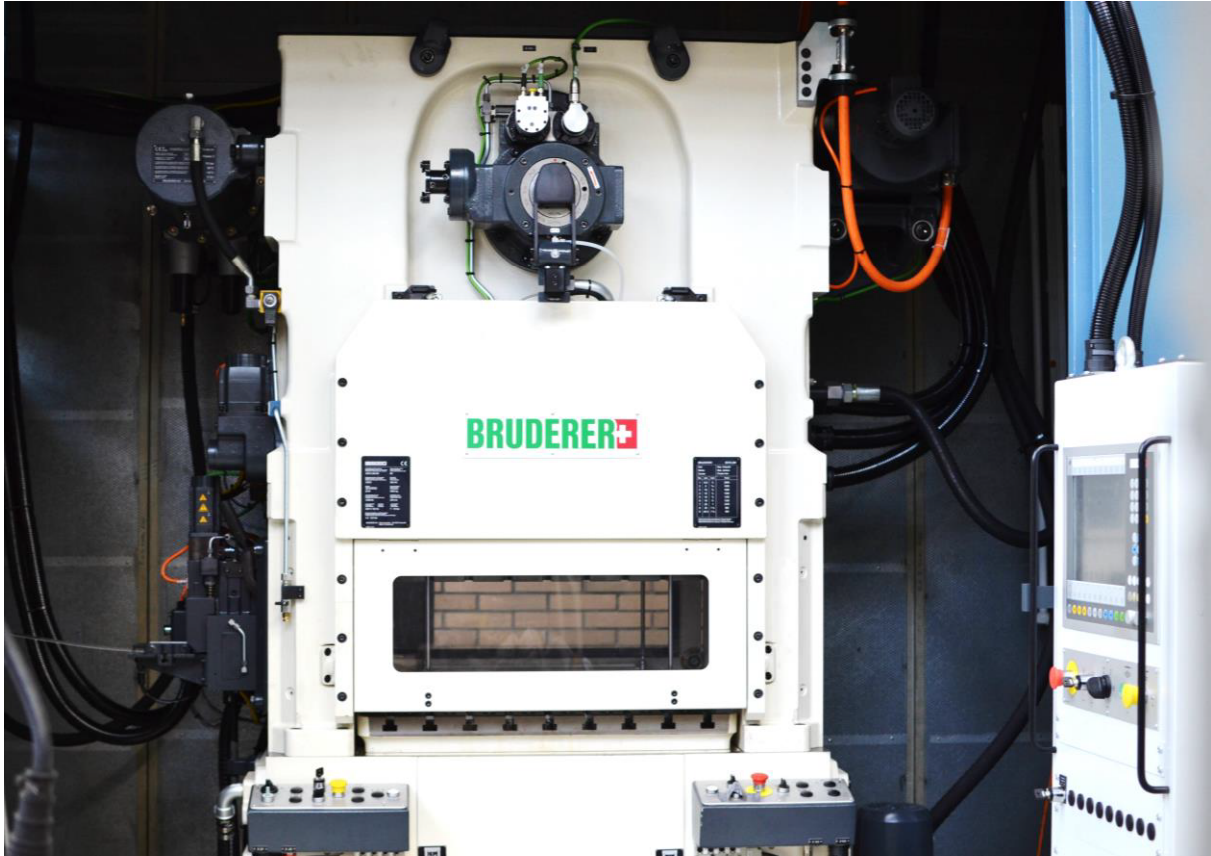


Sheet metal forming capability

Bruderer 28 tons high-speed blanking press



Purpose

The Bruderer BSTA 280-88B2 is a mechanical high-speed blanking press for typical single- or multistage stamping processes. It is a single acting press which provides loads up to 280 kN.

Specifications

- High-speed sheet metal blanking press
- Max. ram force: 280 kN
- Max. vertical ram stroke: 6.5 mm - 40.5 mm
- Stroke speed: 100 – 2000 1/min
- No table ejector available
- Table dimension: 870 mm x 536 mm
- Max. tool installation height:
171 mm (40.5 mm stroke) – 239 mm (6.5 mm stroke)
- Ram position adjustment: 51 mm